



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5179-1
Job Sheet 183614



Part No: D5179-1

Job Qty: 10 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No:

Due Date: 10/3/18

Created By: Shannon Hadley

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 15.05.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	10 pcs		10/3/18	0.01	0.41	Waterjet 1		SC 18/09/21
110	QC	10 pcs		10/3/18	0.00	0.00	QC2 Waterjet-2		SC 18/09/21
120	QC	10 pcs		10/3/18	0.00	0.00	QC8-6		SEP 24 2018 68
130	HandFinish	10 pcs		10/3/18	0.00	0.29	HandFinish1		DR 18/09/21
140	QC	10 pcs		10/3/18	0.00	0.00	QC7-5		SEP 24 2018 68
150	Packaging	10 pcs		10/3/18	0.00	0.00	Packaging3	5/220	SEP 25 2018 9-89
160	QC21-SA	10 Ea		10/3/18	0.00	0.00	QC21		SEP 25 2018 21

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	1.2500 sf (.125 ea)	100-Waterjet	SEP 25 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.032	1	154	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S112597



Part: D5179-1

Job No: 183614

Serial No/Batch: S112597

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/21/18



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Tel (613) 632-5200
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D5179-1

Job Sheet 183294



Part No: D5179-1

Job Qty: 10 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/15/18

Job Tracking No:

Due Date: 10/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 15.05.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		10/3/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	10 pcs		10/3/18	0.01	0.41	Waterjet1		
110	QC	10 pcs		10/3/18	0.00	0.00	QC2 Waterjet-2		
120	QC	10 pcs		10/3/18	0.00	0.00	QC8-6		
130	HandFinish	10 pcs		10/3/18	0.00	0.29	HandFinish1		
140	QC	10 pcs		10/3/18	0.00	0.00	QC7-5		
150	Packaging	10 pcs		10/3/18	0.00	0.00	Packaging3		
160	QC21-SA	10 Ea		10/3/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	1.2500 sf (.125 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.032	1	154	0

Part Specifications

Specifications could not be found.

Plex 9/17/18 7:46 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

